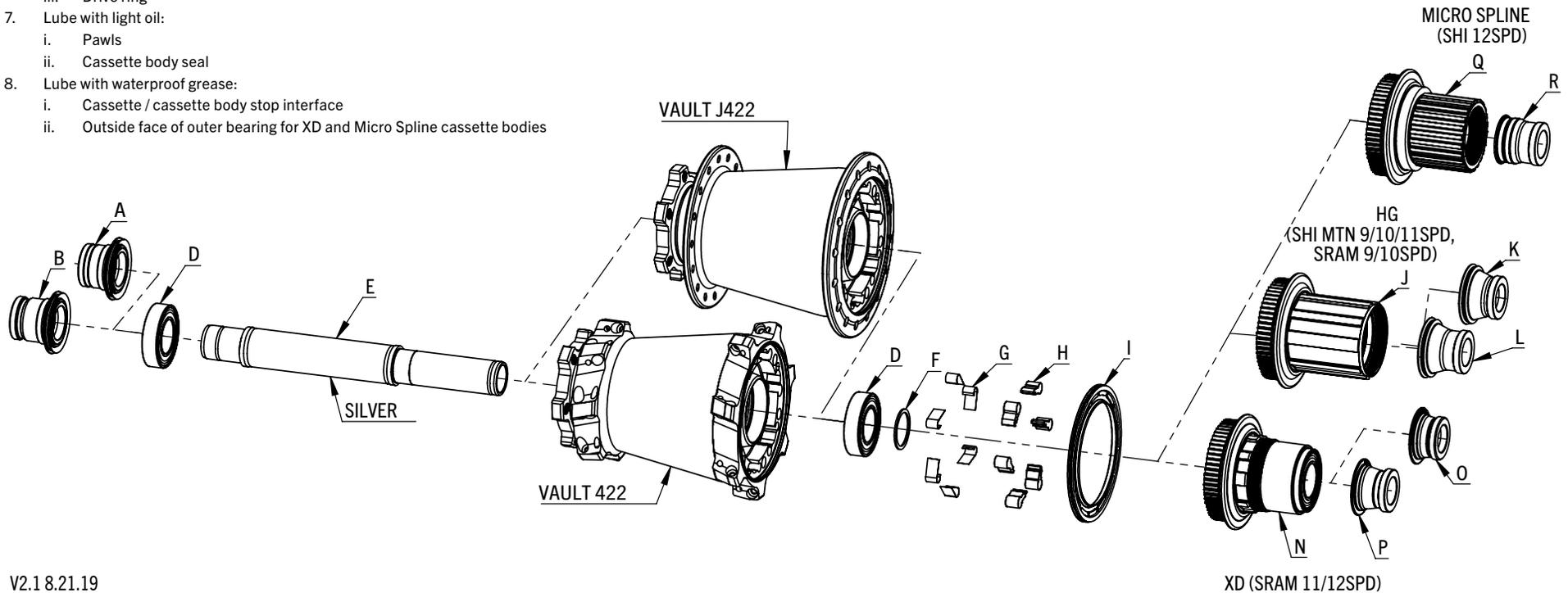


| Part Number | Description | Part Included |
|-------------|---|---------------|
| F60088 | AXLE,VAULT,REAR,422 SILVER | E |
| F60078 | BEARING,6902 CM | D |
| F60063 | ENDCAP SET,VAULT,REAR,12X157 | B,L,P,R |
| F60066 | ENDCAP SET,VAULT,REAR,12X150 | A,K,O |
| F60072 | SEAL,VAULT,CASSETTE BODY,BLACK | I |
| F60074 | PAWL AND SPRING KIT,VAULT | GX6, HX6 |
| D60073 | SPACER VAULT CASSETTE BODY SILVER | F |
| F60076 | CASS BODY,VAULT,SHI MTN 9/10/11SPD, 60T | F,J,L |
| F60077 | CASS BODY,VAULT,XD,60T | F,N,P |
| F60144 | CASS BODY,VAULT,MICRO SPLINE SHI12,60T | F,Q,R |
| D60185 | BEARING,DRIFT,KIT,VAULT,F+R | NOT SHOWN |

NOTES

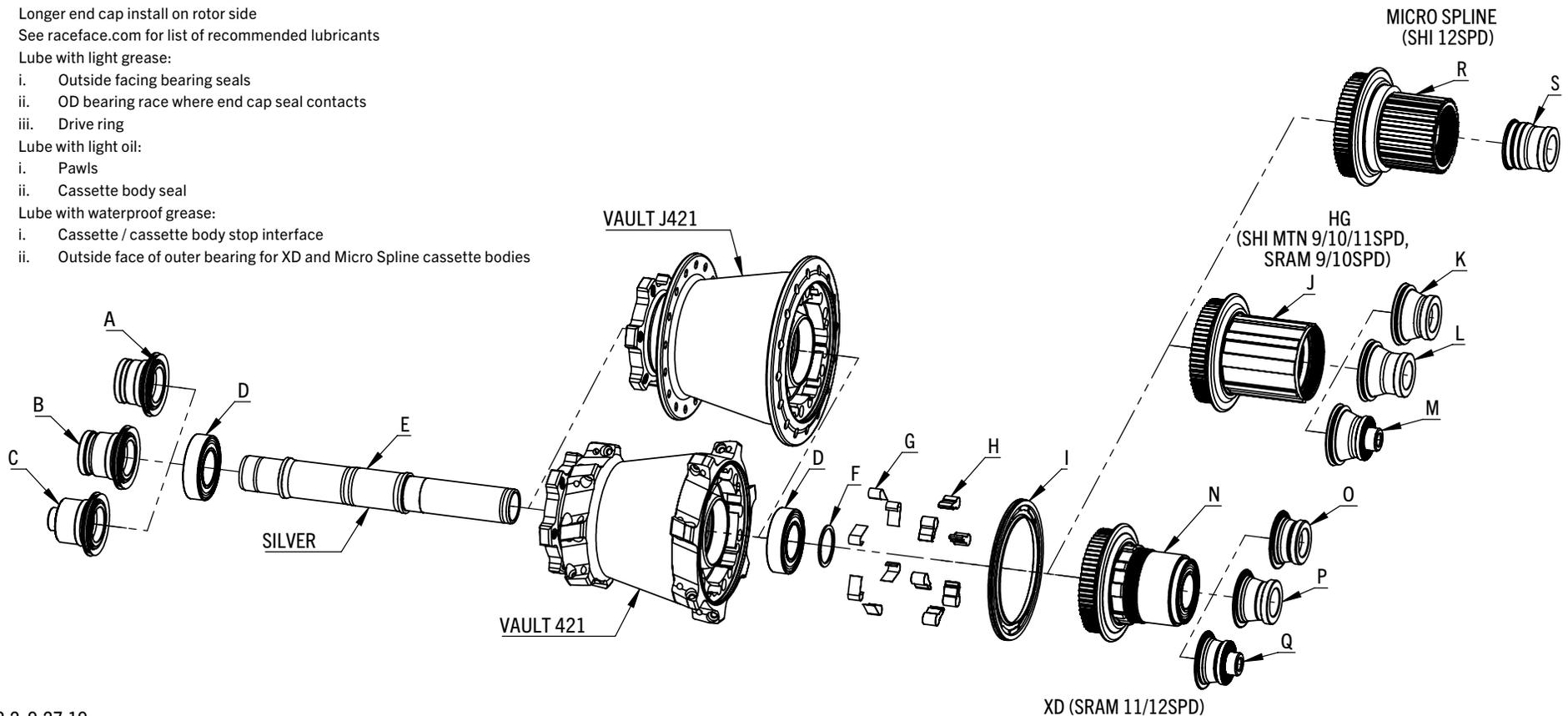
1. See raceface.com for service and repair instructional videos
2. Remove end caps by hand, if tight try using a rubber glove or blind bearing puller tool
3. Always install drive side bearing first
4. Longer end cap install on rotor side
5. See raceface.com for list of recommended lubricants
6. Lube with light grease:
 - i. Outside facing bearing seals
 - ii. OD bearing race where end cap seal contacts
 - iii. Drive ring
7. Lube with light oil:
 - i. Pawls
 - ii. Cassette body seal
8. Lube with waterproof grease:
 - i. Cassette / cassette body stop interface
 - ii. Outside face of outer bearing for XD and Micro Spline cassette bodies



| Part Number | Description | Part Included |
|-------------|---|---------------|
| F60061 | AXLE,VAULT,REAR,421,SILVER | E |
| F60078 | BEARING,6902 CM | D |
| F60063 | ENDCAP SET,VAULT,R,12X142 | B,L,P,S |
| F60066 | ENDCAP SET,VAULT,REAR,12X135 | A,K,O |
| F60069 | ENDCAP SET,VAULT,REAR,421,10X135QR | C,M,Q |
| F60072 | SEAL,VAULT,CASSETTE BODY,BLACK | I |
| F60074 | PAWL AND SPRING KIT,VAULT | GX6, HX6 |
| D60073 | SPACER VAULT CASSETTE BODY SILVER | F |
| F60076 | CASS BODY,VAULT,SHI MTN 9/10/11SPD, 60T | F,J,L |
| F60077 | CASS BODY,VAULT,XD,60T | F,N,P |
| F60144 | CASS BODY,VAULT,MICRO SPLINE SHI12,60T | F,R,S |
| D60185 | BEARING,DRIFT,KIT,VAULT,F+R | NOT SHOWN |

NOTES

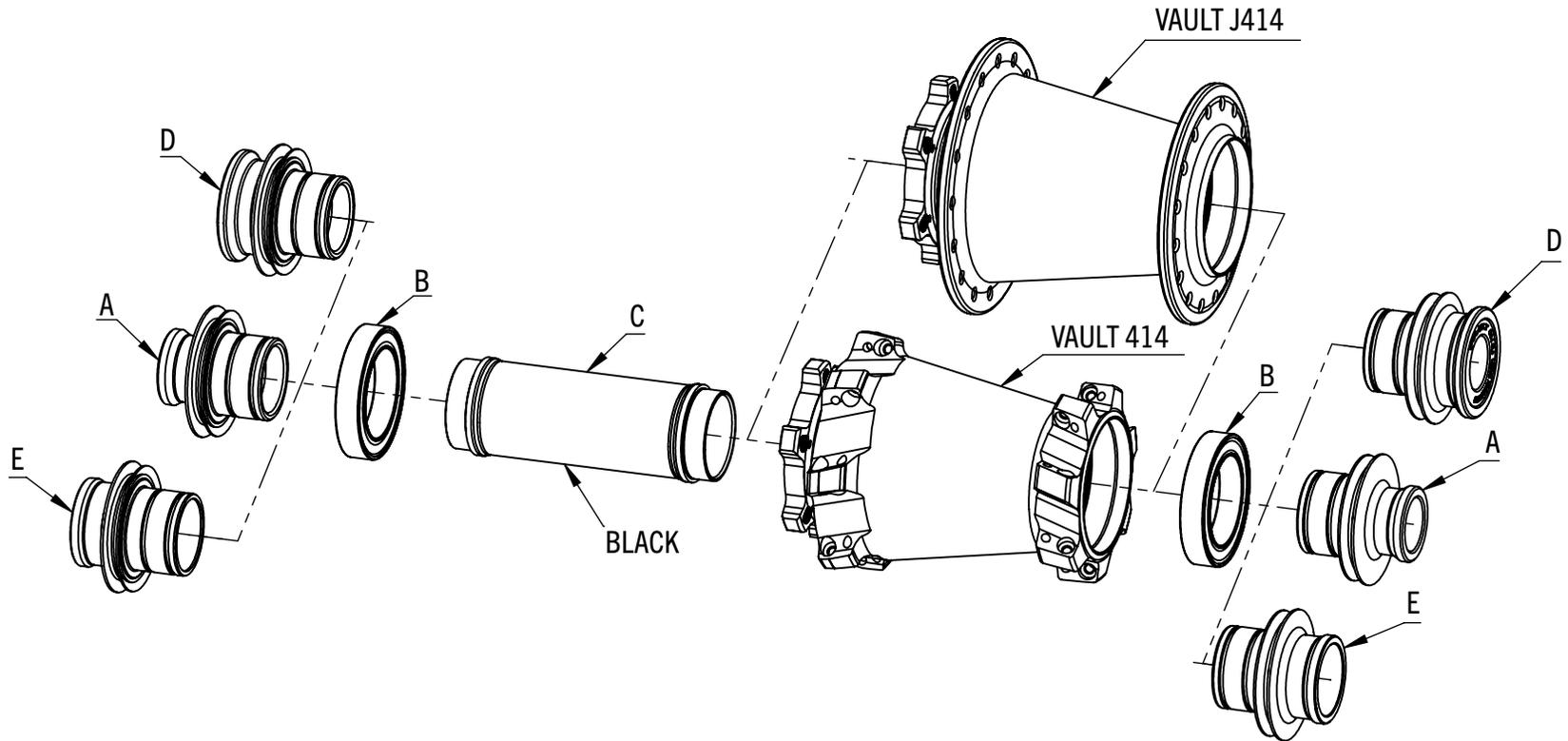
1. See raceface.com for service and repair instructional videos
2. Remove end caps by hand, if tight try using a rubber glove or blind bearing puller tool
3. Always install drive side bearing first
4. Longer end cap install on rotor side
5. See raceface.com for list of recommended lubricants
6. Lube with light grease:
 - i. Outside facing bearing seals
 - ii. OD bearing race where end cap seal contacts
 - iii. Drive ring
7. Lube with light oil:
 - i. Pawls
 - ii. Cassette body seal
8. Lube with waterproof grease:
 - i. Cassette / cassette body stop interface
 - ii. Outside face of outer bearing for XD and Micro Spline cassette bodies



| Part Number | Description | Part Included |
|-------------|--|---------------|
| F60055 | AXLE,VAULT,FRONT,414 BOOST,BLACK | C |
| F60060 | BEARING 6805 CM | B |
| F60056 | ENDCAP SET,VAULT,F,15x110 BOOST | A,A |
| F60059 | ENDCAP SET,VAULT,F,15x110 BOOST,TORQUE CAP | D,D |
| F60086 | ENDCAP SET,VAULT,F,414,20X110 BOOST | E,E |
| D60185 | BEARING,DRIFT,KIT,VAULT,F+R | NOT SHOWN |

NOTES

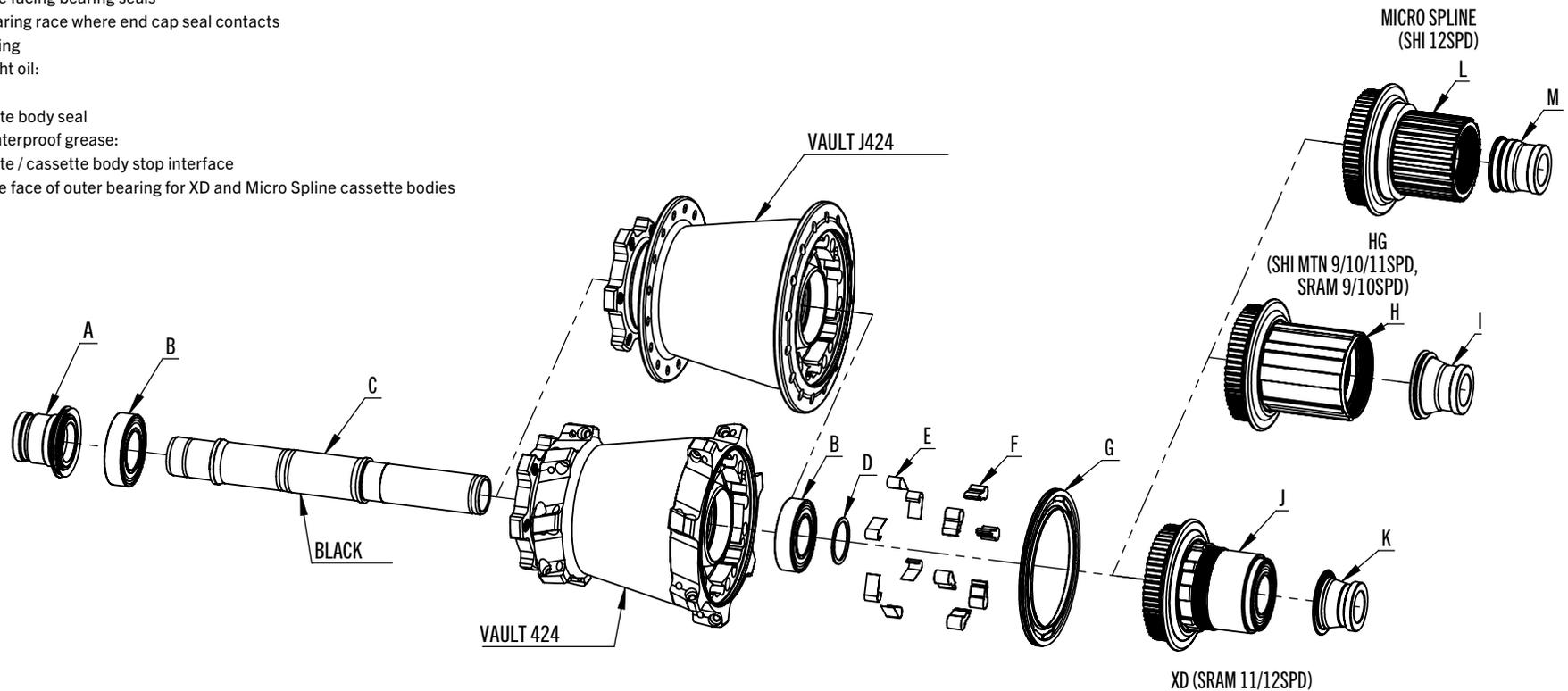
1. See raceface.com for service and repair instructional videos
2. Remove end caps by hand, if tight try using a rubber glove or blind bearing puller tool
3. Always install rotor side bearing first
4. End caps are the same for both ends of the hub
5. Lube outside facing bearing seals and end cap seals with light grease



| Part Number | Description | Part Included |
|-------------|---|---------------|
| F60062 | AXLE,VAULT,REAR,424,BOOST,BLACK | C |
| F60078 | BEARING,6902 CM | B |
| F60063 | ENDCAP SET,VAULT,R,12x148 | A,I,K,M |
| F60072 | SEAL,VAULT,CASSETTE BODY,BLACK | G |
| F60074 | PAWL AND SPRING KIT,VAULT | E x 6, F x 6 |
| D60073 | SPACER VAULT CASSETTE BODY SILVER AM | D |
| F60076 | CASS BODY VAULT SHI MTN, 9/10/11SPD, 60T AM | D,H,I |
| F60077 | CASS BODY,VAULT,SRAM,XD,60T | D,J,K |
| F60144 | CASS BODY,VAULT,MICRO SPLINE SHI12,60T | D,L,M |
| D60185 | BEARING,DRIFT,KIT,VAULT,F+R | NOT SHOWN |

NOTES

1. See raceface.com for service and repair instructional videos
2. Remove end caps by hand, if tight try using a rubber glove or blind bearing puller tool
3. Always install drive side bearing first
4. Longer end cap install on rotor side
5. See raceface.com for list of recommended lubricants
6. Lube with light grease:
 - i. Outside facing bearing seals
 - ii. OD bearing race where end cap seal contacts
 - iii. Drive ring
7. Lube with light oil:
 - i. Pawls
 - ii. Cassette body seal
8. Lube with waterproof grease:
 - i. Cassette / cassette body stop interface
 - ii. Outside face of outer bearing for XD and Micro Spline cassette bodies



| Part Number | Description | Part Included |
|-------------|--------------------------------------|---------------|
| F60054 | AXLE,VAULT,FRONT,412,SILVER | C |
| F60060 | BEARING 6805 CM | B |
| F60056 | ENDCAP SET,VAULT,F,15x100 | A,A |
| F60059 | ENDCAP SET,VAULT,F,15x100,TORQUE CAP | D,D |
| F60057 | ENDCAP SET,VAULT,F,20X110 | E,E |
| F60058 | ENDCAP SET,VAULT,F,9X100,QR | F,F |
| D60185 | BEARING,DRIFT,KIT,VAULT,F+R | NOT SHOWN |

NOTES

1. See raceface.com for service and repair instructional videos
2. Remove end caps by hand, if tight try using a rubber glove or blind bearing puller tool
3. Always install rotor side bearing first
4. End caps are the same for both ends of the hub
5. Lube outside facing bearing seals and end cap seals with light grease

